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**Masuda et al.**

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(54) **VENTILATOR**

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(71) Applicant: **Mitsubishi Electric Corporation**,  
Chiyoda-ku (JP)

See application file for complete search history.

(72) Inventors: **Kenji Masuda**, Tokyo (JP); **Yoshikatsu Nankaku**, Tokyo (JP); **Daisuke Nagasaki**, Tokyo (JP); **Akihiro Ikawa**, Tokyo (JP)

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*Primary Examiner* — Dwayne J White

*Assistant Examiner* — Kayla McCaffrey

(74) *Attorney, Agent, or Firm* — Buchanan Ingersoll & Rooney PC

(73) Assignee: **MITSUBISHI ELECTRIC CORPORATION**, Chiyoda-Ku, Tokyo (JP)

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(51) **Int. Cl.**  
**F01D 15/00** (2006.01)  
**F24F 7/007** (2006.01)

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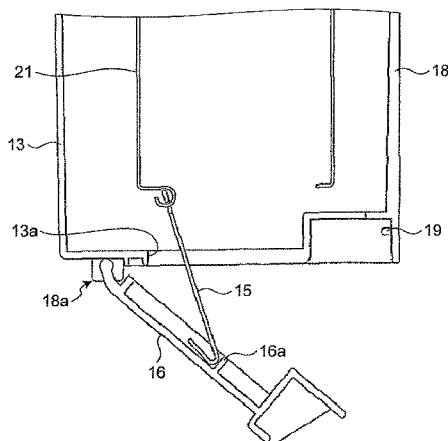
(52) **U.S. Cl.**  
CPC ..... **F24F 7/007** (2013.01); **F04D 25/12** (2013.01); **F04D 29/4226** (2013.01); **F04D 29/601** (2013.01); **F24F 7/013** (2013.01)

(58) **Field of Classification Search**  
CPC ... F04D 29/601; F04D 29/4266; F04D 25/12; F24F 7/007; F24F 7/013

**ABSTRACT**

A ventilator includes a body casing having an opening formed in its lower portion and an exhaust port formed on one side; a fan that is provided in the body casing, for sucking indoor air from the opening and exhausting the indoor air from the exhaust port; a resin fan casing that has a suction port and forms an air passage of the fan; a protection frame formed outside the air passage to cover a terminal block provided outside the air passage; a resin terminal block cover that watertightly seals a protection frame opening of a lower portion of the protection frame and is opened and closed; a sheet-metal case that is provided in the protection frame and stores the terminal block; and a sheet-metal terminal block cover that opens and closes a lower opening of the sheet-metal case.

**5 Claims, 6 Drawing Sheets**



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FIG.1

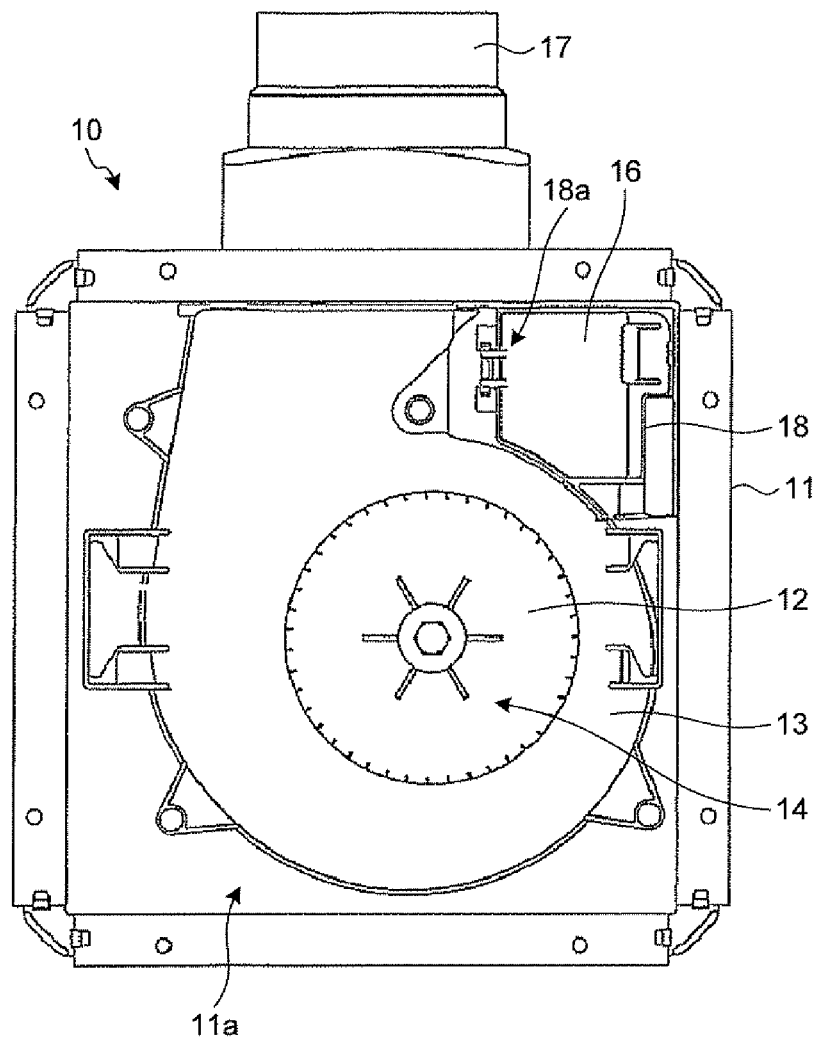


FIG.2

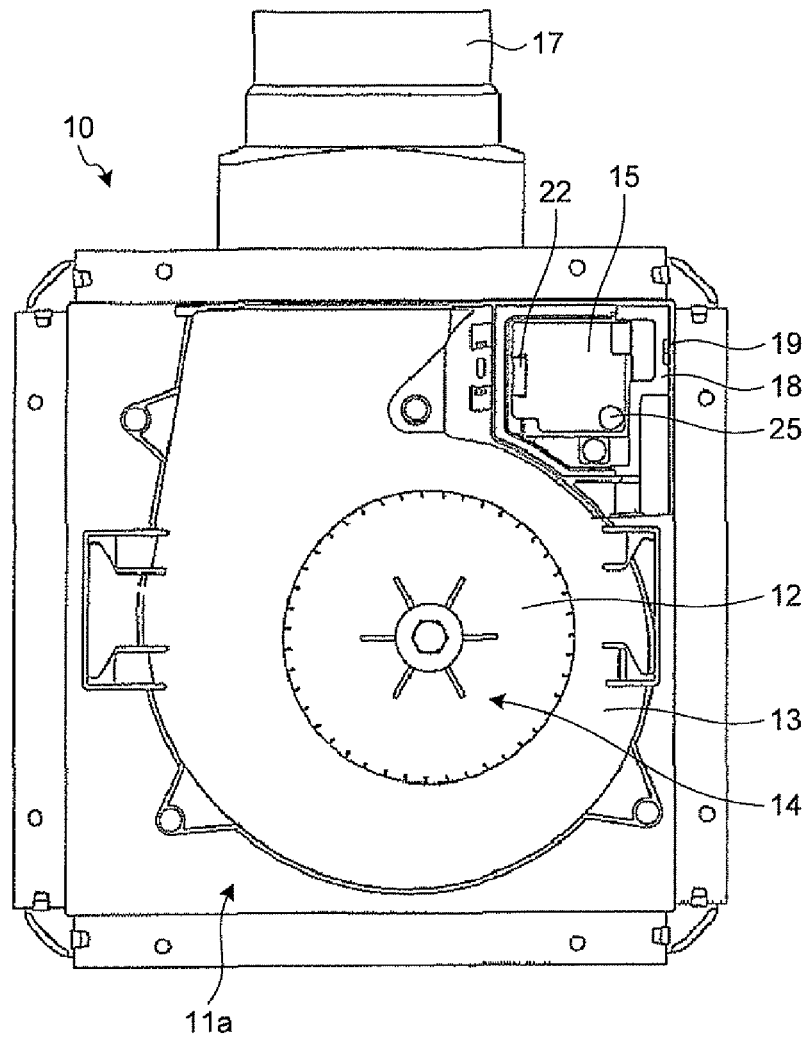


FIG.3

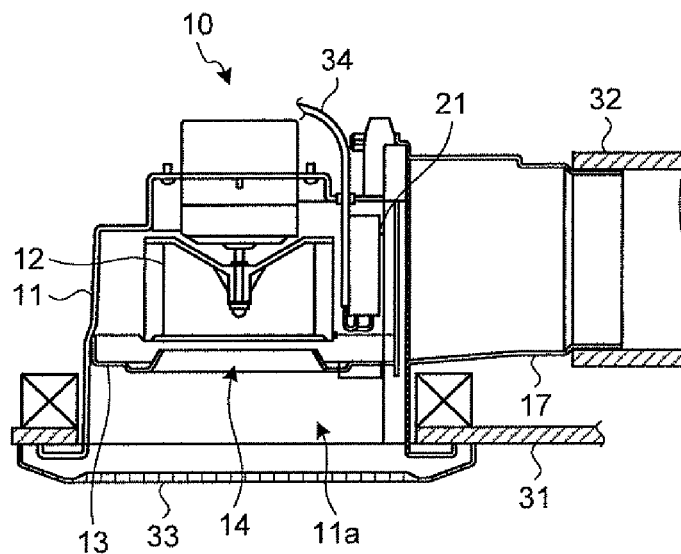


FIG.4

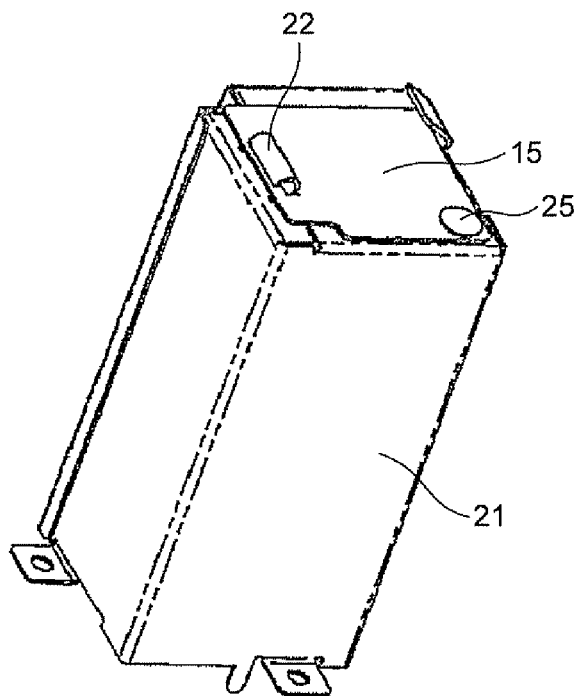


FIG.5

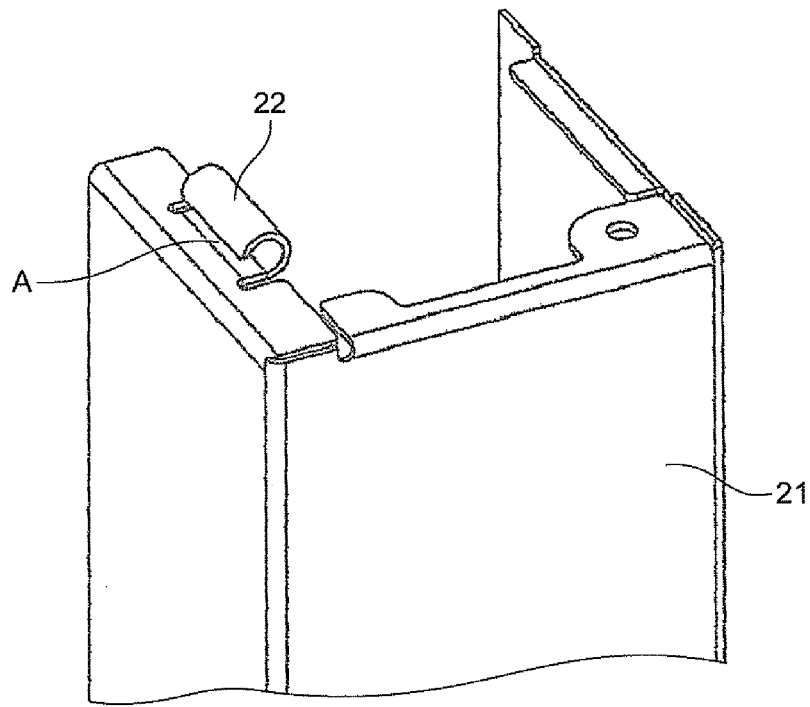


FIG.6

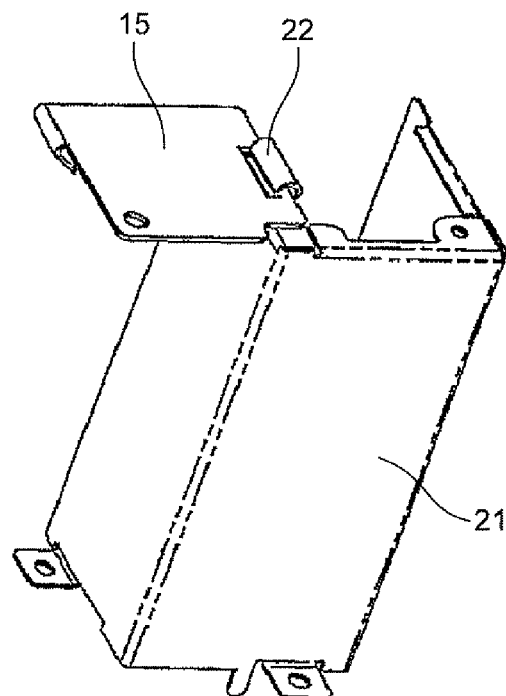


FIG.7

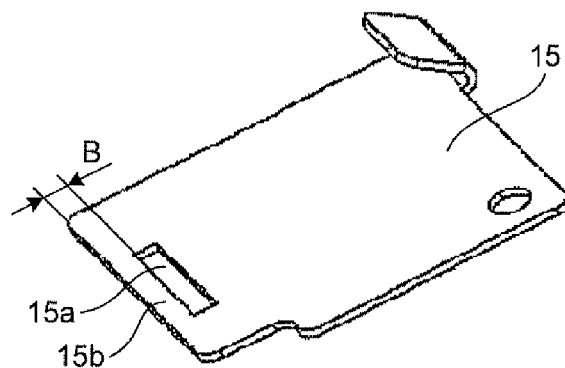


FIG.8

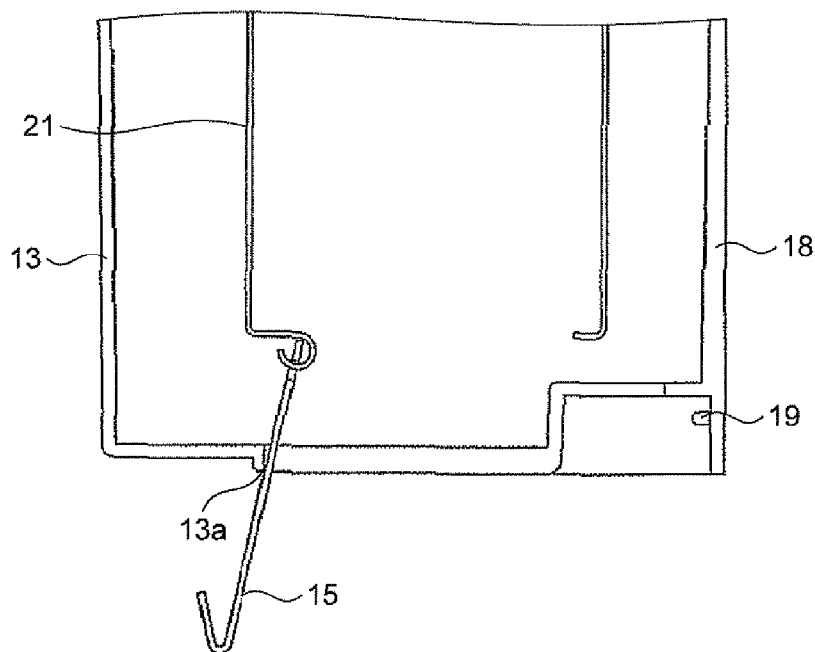


FIG.9

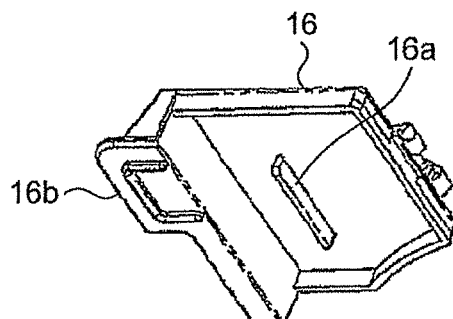
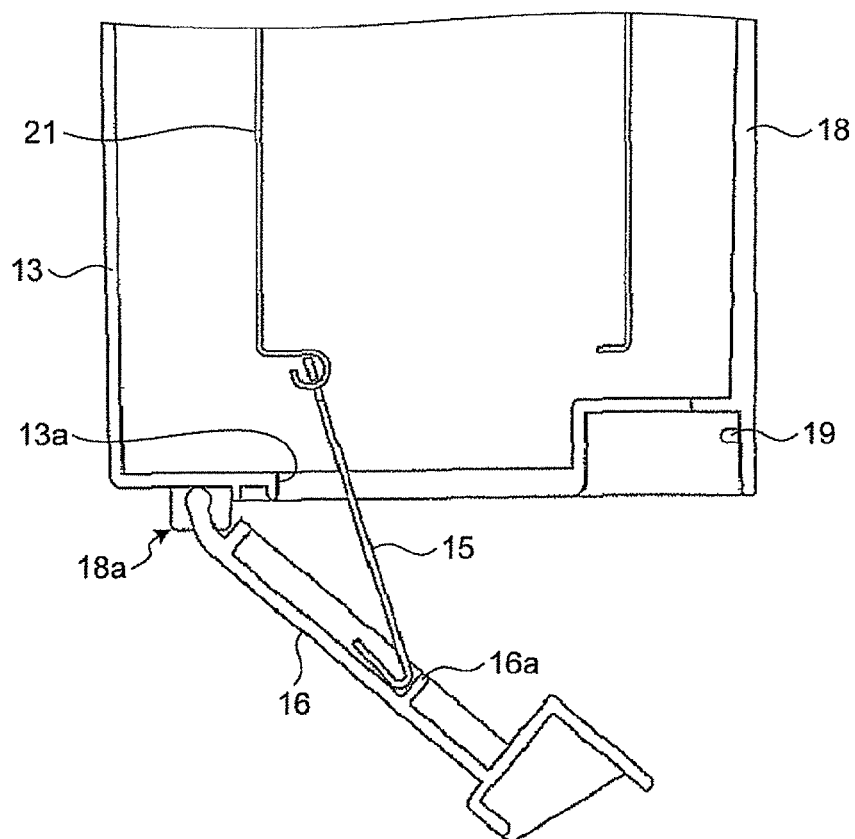


FIG.10





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**VENTILATOR****INCORPORATION BY REFERENCE**

This application is a continuation of U.S. application Ser. No. 12/919,335 filed on Aug. 25, 2010, the entire content of which is incorporated herein by reference.

**TECHNICAL FIELD**

The present invention relates to a ventilator that is disposed on the rear side of a ceiling of a building, sucks indoor air, and exhausts the indoor air to the outside through a duct.

**BACKGROUND ART**

Conventionally, there has been known a ventilator in which, the inside of a body casing being open at a bottom surface and having an exhaust port formed on one side is provided with a fan forming airflow toward the exhaust port from an opening of the bottom surface, a resin fan casing of the fan closes the opening of a lower portion of the body casing other than a suction port, a terminal block for connecting input external power supply electric wire to the fan is provided in an internal corner of the body casing and outside an air passage of the fan casing, a protection frame is formed in the fan casing in such a manner that its outer circumferential portion covering the terminal block adheres closely to an inner surface of the body casing and its upper portion is open, and a terminal block cover that watertightly seals a lower portion of the protection frame and can be opened and closed (for example, refer to Patent Document 1).

**PRIOR ART DOCUMENTS****Patent Documents**

Patent document 1: Japanese Patent Application Laid-Open No. 2005-282895

**DISCLOSURE OF INVENTION****Problem to be Solved by the Invention**

However, according to the above-mentioned related art, there has been such a problem that if the terminal block is overheated due to short-circuiting of the electric circuit or the like, the resin fan casing and the protection frame are worn.

The present invention has been made in view of the above problems and it is an object of the present invention to obtain a ventilator that can prevent a resin fan casing and a protection frame from being worn, even in a case in which a terminal block is overheated.

**Means for Solving Problem**

In order to attain the above object, a ventilator according to the present invention is configured in such a manner that it comprises: a body casing that has an opening formed in a lower portion and an exhaust port formed on one side; a fan that is provided in the body casing, sucks indoor air from the opening, and exhausts the indoor air from the exhaust port; a resin fan casing that has a suction port, is provided in the opening, closes the opening other than the suction port, and forms an air passage of the fan; a protection frame that is formed outside the air passage of the fan casing to cover a terminal block provided in an internal corner of the body

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casing outside the air passage of the fan casing; a resin terminal block cover that watertightly seals a protection frame opening of a lower portion of the protection frame and is opened and closed; a sheet-metal case that is provided in the protection frame and stores the terminal block; and a sheet-metal terminal block cover that opens and closes a lower opening of the sheet-metal case.

**Effect of the Invention**

The ventilator according to the present invention is advantageous such that it can prevent the resin fan casing and the protection frame from being worn, even in a case in which the terminal block is overheated.

**BRIEF DESCRIPTION OF DRAWINGS**

FIG. 1 is a bottom view illustrating a state in which a resin terminal block cover of a ventilator according to an embodiment of the present invention is closed.

FIG. 2 is a bottom view illustrating a state in which the resin terminal block cover of the ventilator according to the embodiment is removed.

FIG. 3 is a longitudinal sectional view of the ventilator according to the embodiment.

FIG. 4 is a perspective view illustrating a sheet-metal case that covers a terminal block of the ventilator according to the embodiment.

FIG. 5 is a perspective view illustrating a sheet-metal terminal block cover mounting portion of the sheet-metal case of the ventilator according to the embodiment.

FIG. 6 is a perspective view illustrating a method of mounting a sheet-metal terminal block cover of the ventilator according to the embodiment.

FIG. 7 is a perspective view illustrating the sheet-metal terminal block cover of the ventilator according to the embodiment.

FIG. 8 is a sectional view illustrating a state in which the sheet-metal terminal block cover of the ventilator according to the embodiment is opened.

FIG. 9 is a perspective view illustrating a rear surface of the resin terminal block cover of the ventilator according to the embodiment.

FIG. 10 is a sectional view illustrating a state in which the resin terminal block cover and the sheet-metal terminal block cover of the ventilator according to the embodiment interfere with each other.

**EXPLANATIONS OF LETTERS OR NUMERALS**

- 10 Ventilator
- 11 Body casing
- 11a Opening
- 12 Fan
- 13 Resin fan casing
- 13a Protection frame opening
- 14 Suction port
- 15 Sheet-metal terminal block cover
- 15a Slit
- 15b Hooking portion
- 16 Resin terminal block cover
- 16a Rib
- 16b Claw
- 17 Duct connection tube
- 18 Protection frame
- 18a Hinge
- 19 Locking projection

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- 21 Sheet-metal case
- 22 Cover hooking portion
- 25 Screw
- 31 Ceiling
- 32 Duct
- 33 Decorative panel
- 34 External power supply electric wire

#### BEST MODE(S) FOR CARRYING OUT THE INVENTION

Hereinafter, an embodiment of a ventilator according to the present invention will be described in detail with reference to the drawings. However, the invention is not limited by the embodiment.

##### Embodiment

FIG. 1 is a bottom view illustrating a state in which a resin terminal block cover of a ventilator according to an embodiment of the present invention is closed. FIG. 2 is a bottom view illustrating a state in which the resin terminal block cover of the ventilator according to the embodiment is removed. FIG. 3 is a longitudinal cross-sectional view of the ventilator according to the embodiment. FIG. 4 is a perspective view illustrating a sheet-metal case that covers a terminal block of the ventilator according to the embodiment. FIG. 5 is a perspective view illustrating a sheet-metal terminal block cover mounting portion of the sheet-metal case of the ventilator according to the embodiment. FIG. 6 is a perspective view illustrating a method of mounting a sheet-metal terminal block cover of the ventilator according to the embodiment. FIG. 7 is a perspective view illustrating the sheet-metal terminal block cover of the ventilator according to the embodiment. FIG. 8 is a cross-sectional view illustrating a state in which the sheet-metal terminal block cover of the ventilator according to the embodiment is opened. FIG. 9 is a perspective view illustrating a rear surface of the resin terminal block cover of the ventilator according to the embodiment. FIG. 10 is a cross-sectional view illustrating a state in which the resin terminal block cover and the sheet-metal terminal block cover of the ventilator according to the embodiment interfere with each other.

As shown in FIGS. 1 to 3, a ventilator 10 according to the embodiment is provided on the rear side of a ceiling 31 of a building, sucks indoor air, and exhausts the indoor air to the outside through a duct 32. The ventilator 10 includes a sheet-metal box-like body casing 11, a fan 12 that is assembled in the body casing 11, a duct connection tube 17 that is mounted in an exhaust port (not shown in the drawings) formed on one side of the body casing 11 in a detachable manner, and a decorative panel 33 that is mounted along the ceiling 31 so as to cover an opening 11a formed at a lower portion of the body casing 11.

The fan 12 sucks indoor air through the opening 11a of the lower portion of the body casing 11 and exhausts the indoor air to the outside via a resin fan casing 13, the exhaust port, the duct connection tube 17, and the duct 32. The resin fan casing 13 of the fan 12 is provided in the opening 11a of the lower portion of the body casing 11 and closes the opening 11a of the body casing 11 other than a bell-mouthed suction port 14. In an internal corner of the body casing 11 and outside an air passage of the fan 12 of the fan casing 13, a terminal block (not shown in the drawings) that includes a quick connection terminal to connect the fan 12 and external power supply electric wire 34 to each other is disposed.

In the internal corner of the body casing 11 and outside the fan casing 13 (outside the air passage), a protection frame 18 is formed in such a manner that it covers (stores) the terminal

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block, has an outer circumferential portion contacting an inner surface of the body casing 11, and has an open upper portion. The protection frame 18 includes a resin terminal block cover 16 that can be opened and closed by a hinge 18a (refer to FIGS. 1 and 10), which water-tightly seals a protection frame opening 13a of the lower portion of the protection frame 18.

An open end of the lower portion of the protection frame 18 and an outer circumferential portion of the resin terminal block cover 16 are sealed by a fitting relationship of recessed/projecting portions. If a claw 16b (refer to FIGS. 9 and 10) of the resin terminal block cover 16 is locked to a locking projection 19 (refer to

FIGS. 2, 8, and 10) provided in the protection frame 18, the resin terminal block cover 16 is closed and locked. The terminal block is isolated from the opening 11a (suction side of the fan 12) of the lower portion of the body casing 11 by the protection frame 18 and the resin terminal block cover 16, and is protected from moisture even under high humidity atmosphere.

In order to prevent the resin fan casing 13 and the protection frame 18 from being worn when the terminal block is overheated, as shown in FIGS. 4 to 10, a sheet-metal case 21 that stores (encases) the terminal block and a sheet-metal terminal block cover 15 that can open and close a lower opening of the sheet-metal case 21 are provided in the protection frame 18 and the resin terminal block cover 16. If the sheet-metal terminal block cover 15 that can open and close the lower opening of the sheet-metal case 21 is provided, a connecting operation of the external power supply electric wire 34 (refer to FIG. 3) to the terminal block can be performed from the side of the opening 11a of the body casing 11.

As shown in FIGS. 4 to 7, a semicylindrical cover hooking portion 22 is provided in the sheet-metal case 21 to cause the sheet-metal terminal block cover 15 to be opened and closed. A slit 15a of the sheet-metal terminal block cover 15 is hooked on the semicylindrical cover hooking portion 22 of the sheet-metal case 21 so as to be used as a cover of the sheet-metal case 21.

If the opening width A (refer to FIG. 5) of the cover hooking portion 22 of the sheet-metal case 21 is set to be equal to or more than the thickness of the sheet-metal terminal block cover 15 and to be less than the width B (refer to FIG. 7) of a hooking portion 15b, and an angle of when the sheet-metal terminal block cover 15 is closed is set to 0°, the hooking portion 15b is not released from the opening of the cover hooking portion 22, until the opening angle of the sheet-metal terminal block cover 15 becomes 145°.

In order to prevent the sheet-metal terminal block cover 15 from being released from the cover hooking portion 22 or falling down even though the sheet-metal terminal block cover 15 is opened by 180°, it is necessary to bend the cover hooking portion 22 after the slit 15a of the sheet-metal terminal block cover 15 is hooked on the cover hooking portion 22, so that the opening width A of the cover hooking portion 22 becomes equal to or less than the thickness of the sheet-metal terminal block cover 15 in a state in which the sheet-metal terminal block cover 15 shown in FIG. 4 is closed.

After the sheet-metal case 21 is fitted on the body casing 11, the resin fan casing 13 is fitted in the body casing 11. As shown in FIG. 8, the protection frame opening 13a is formed such that the sheet-metal terminal block cover 15 is brought into contact with the protection frame opening 13a, when the sheet-metal terminal block cover 15 is opened by 90° or more, for example, 145°.

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In this way, the opening width A of the cover hooking portion 22 of the sheet-metal case 21 does not need to be decreased by post processing, and a structure in which the sheet-metal terminal block cover 15 does not fall down can be formed at a low cost. The fan casing 13 is fitted at the time of assembling in a manufacturing factory of the ventilator 10, and is not removed at the time of installing, electrical work or of activating the ventilator 10. Therefore, the sheet-metal terminal block cover 15 does not fall.

If a screw 25 (refer to FIGS. 2 and 4) is removed, the sheet-metal terminal block cover 15 is opened by its own weight. After wire connection in the electrical work is completed, if the resin terminal block cover 16 of the fan casing 13 is closed without closing the sheet-metal terminal block cover 15 using the screw 25, the resin terminal block cover 16 can be closed, even though the sheet-metal terminal block cover 15 has not been closed.

For the purpose of preventing misfastening of the screw 25 of the sheet-metal terminal block cover 15, as shown in FIGS. 9 and 10, if such a configuration is formed as that a rib 16a is provided on the rear side of the resin terminal block cover 16 and the sheet-metal terminal block cover 15 is brought into contact with the rib 16a to inhibit the resin terminal block cover 16 from being closed, when the resin terminal block cover 16 is tried to be closed in a state where the screw 25 of the sheet-metal terminal block cover 15 is misfastened and the sheet-metal terminal block cover 15 is opened, then the misfastening of the screw 25 of the sheet-metal terminal block cover 15 can be prevented.

As described above, the ventilator 10 according to the above-mentioned embodiment can prevent the resin fan casing 13 and the protection frame 18 from being worn, even in case in which the terminal block is overheated.

#### INDUSTRIAL APPLICABILITY

As such, the ventilator according to the present invention is effectively used as a ventilator that is provided in a bathroom or a kitchen.

The invention claimed is:

1. A ventilator, comprising:

a body casing that has an opening formed in a lower portion and an exhaust port formed on one side;

a fan that is provided in the body casing, sucks indoor air from the opening, and exhausts the indoor air from the exhaust port;

a resin fan casing that has a suction port, is provided in the opening, closes the opening other than the suction port, and forms an air passage of the fan;

a protection frame that is formed outside the air passage of the fan casing to cover a terminal block provided in an internal corner of the body casing outside the air passage of the fan casing;

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a resin terminal block cover that watertightly seals a protection frame opening of a lower portion of the protection frame and can be opened and closed, the resin terminal block cover including a rib;

a sheet-metal case that is provided in the protection frame and stores the terminal block; and

a sheet-metal terminal block cover that opens and closes a lower opening of the sheet-metal case,

wherein the rib of the resin terminal block cover contacts the sheet-metal terminal block cover to prevent the resin terminal block cover from being closed while the sheet-metal terminal block cover is opened;

wherein a semicylindrical cover hooking portion is provided in the sheet-metal case and a slit of the sheet-metal terminal block cover is hooked on the cover hooking portion, the semicylindrical cover hooking portion and the sheet-metal terminal block cover making an open-and-close mechanism having an opening angle upper-limit until which a hooking portion of the sheet-metal terminal block cover is not released from an opening of the semicylindrical cover hooking portion, and an opening width of the semicylindrical cover hooking portion having a size between a thickness of the sheet-metal terminal block cover and a width of the hooking portion of the sheet-metal terminal block cover, and

the protection frame opening is formed to satisfy a condition where after the sheet-metal terminal block cover is opened the sheet-metal terminal block cover contacts the protection frame opening before the sheet-metal terminal block cover reaches the opening angle upper limit and becomes released from the opening of the semicylindrical cover hooking portion, the contact between the sheet-metal terminal block cover and the protection frame opening being such that the slit of the sheet-metal terminal block cover is not released from the opening of the semicylindrical cover hooking portion.

2. The ventilator according to claim 1, wherein the sheet-metal terminal block cover can be opened by its own weight.

3. The ventilator according to claim 2, wherein the resin terminal block cover is prevented from being closed when the sheet-metal terminal block cover is open and not secured by a fastener.

4. The ventilator according to claim 1, wherein the resin terminal block cover is prevented from being closed when the sheet-metal terminal block cover is open and not secured by a fastener.

5. The ventilator according to claim 1, wherein the sheet-metal terminal block cover contacts the protective frame opening when an opening angle is at least 90°.

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